



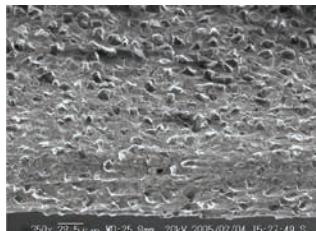
Dressing plate that maintains the performance stability and cutting ability.

Dressing under the optimized condition draws out the blade performance to the maximum.

- Resin plate for truing and dressing.
- Can offer the variety of dress plates according to the blade specification.
- Use of the dress plate prior to the processing can bring out better performance and quality of the blade.
- We can suggest the conditions of use.

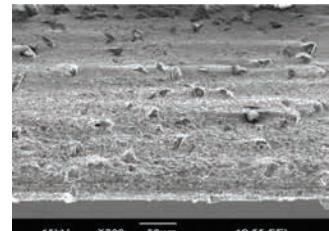
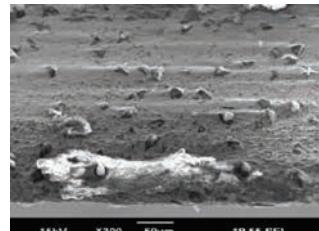


■ Processing example Dressing Plate



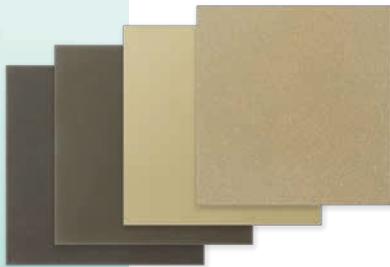
■ Initial dress conditions

C10-1
n = 30,000 1/min
f = 50 mm/sec
 $\Delta s = 0.5$ mm
N = 50 pieces



Blade surface after initial dress
Nickel blade #800

■ Eliminate the clogging of the blade by the dress cutting under the suitable condition.



■ Specification

A2 - **1**
 Type Thickness

■ Standard and application

Type (um)	Grit type	Thickness: (mm)			Applicable grit size		
		1mm	2mm	3mm	Nickel Blade	Metal Blade	Resin Blade
A2	WA200	A2-1	A2-2	A2-3	325 to 400		140 to 230
A4	WA400	A4-1	A4-2	A4-3	400 to 600	325	270 to 325
C6	GC600	C6-1	C6-2		500 to 700	400 to 800	400 to 500
C8	GC800	C8-1	C8-2		700 to 1000	600 to 1000	600
C10	GC1000	C10-1	C10-2		800 to 1000	800 to 1300	
C20	GC2000	C20-1			1200 to 1300	1000 to 2000	
C40	GC4000	C40-1			2000 to	2000 to	

*Please contact us for dressing conditions.

*Dressing plates with tape are also available.

Standard specification size



*Please consult with us for customized dimensions.

■ Ordering the product

When ordering our product, please refer to our catalog and let us know the details of the product as below.

- 1) Shape and size/ Detailed blade shape and precision.
- 2) Specifications/ Desired specification as well as the current in-use blade.
- 3) Cutting work and condition/ Machine in use, RPM, feed speed, coolant flow rate.

■ Precautions

In order to use the product safely and to bring out the best of the blade's performance, please make sure to thoroughly read the specifications and other related materials of the product.

- * The catalog is subject to change without notice.
- * The catalog is not to guarantee the product quality.

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